



## BENTOMAT® CL CERTIFIED PROPERTIES

MATERIAL PROPERTY	TEST METHOD	TEST FREQUENCY ft <sup>2</sup> (m <sup>2</sup> )	REQUIRED VALUES
Bentonite Swell Index <sup>1</sup>	ASTM D 5890	1 per 50 tonnes	24 mL/2g min.
Bentonite Fluid Loss <sup>1</sup>	ASTM D 5891	1 per 50 tonnes	18 mL max.
Bentonite Mass/Area <sup>2</sup>	ASTM D 5993	40,000 ft <sup>2</sup> (4,000 m <sup>2</sup> )	0.75 lb/ft <sup>2</sup> (3.6 kg/m <sup>2</sup> ) min
GCL Grab Strength <sup>3</sup>	ASTM D 4632 ASTM D 6768	200,000 ft <sup>2</sup> (20,000 m <sup>2</sup> )	120 lbs (530 N) MARV 30 lbs/in (53 N/cm) MARV
GCL Peel Strength <sup>3</sup>	ASTM D 4632 ASTM D 6496	40,000 ft <sup>2</sup> (4,000 m <sup>2</sup> )	15 lbs (65 N) min 2.5 lbs/in (4.4 N/cm) min
GCL Index Flux <sup>4</sup>	ASTM D 5887	Periodic	1 x 10 <sup>-9</sup> m <sup>3</sup> /m <sup>2</sup> /sec max
GCL Hydraulic Conductivity <sup>4</sup>	ASTM D 5887	Periodic	5 x 10 <sup>-10</sup> cm/sec max
GCL Hydrated Internal Shear Strength <sup>5</sup>	ASTM D 5321 ASTM D 6243	Periodic	500 psf (24 kPa) typical

***Bentomat CL is a reinforced GCL consisting of a layer of sodium bentonite between two geotextiles, which are needlepunched together and laminated to a thin flexible membrane liner.***

### Notes

<sup>1</sup> Bentonite property tests performed at a bentonite processing facility before shipment to CETCO's GCL production facilities.

<sup>2</sup> Bentonite mass/area reported at 0 percent moisture content.

<sup>3</sup> All tensile strength and peel strength testing is performed in the machine direction using 4 inch grips per modified ASTM D 4632. Results are reported as minimum average roll values unless otherwise indicated. Upon request, tensile strength can be reported per ASTM D 6768 and peel strength can be reported per ASTM D 6496.

<sup>4</sup> ASTM D5887 Index flux and hydraulic conductivity testing with deaired distilled/deionized water at 80 psi (551 kPa) cell pressure, 77 psi (531 kPa) headwater pressure and 75 psi (517 kPa) tailwater pressure. Reported value is equivalent to 92 gal/acre/day. This flux value is equivalent to a permeability of 5x10<sup>-10</sup> cm/sec for typical GCL thickness. ASTM D 5887 testing is performed only on a periodic basis because the membrane is essentially impermeable.

<sup>5</sup> Peak value measured at 200 psf (10 kPa) normal stress for a specimen hydrated for 48 hours. Site-specific materials, GCL products, and test conditions must be used to verify internal and interface strength of the proposed design.



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